

ISO Property

starex	Grade	VE-0856
	Resin Type	ABS

Item	Measuring Method	Condition	Unit	Value
Physical				
Specific Gravity	ISO 1183	Natural or representative color	-	1.15
Melt Flow Index	ISO 1133	200 °C, 5kg	g/10min	3.5
Mold Shrinkage(MD)	ISO 2577	Flow at 3.2mm(MD)	%	0.3~0.4
Mold Shrinkage(TD)	ISO 2577	X-Flow at 3.2mm(TD)	%	0.3~0.4
Mechanical				
Tensile Strength at Yield	ISO 527	5mm/min	MPa	43
Tensile Strain at break	ISO 527	5mm/min	%	3
Tensile Modulus	ISO 527	5mm/min	MPa	2010
Tensile Strength at break	ISO 527	5mm/min	MPa	31
Flexural Strength	ISO 178	2mm/min	MPa	66
Flexural Modulus	ISO 178	2mm/min	MPa	2238
Izod Impact Strength (notched)	ISO 180 1A	at 23°C, 4mm	KJ/m ²	25
Charpy Impact Strength (V-notched)	ISO 179 1eA	at 23°C, 4mm	KJ/m ²	24
Rockwell Hardness	ISO 2039-2	R-scale	-	96
Thermal				
Heat Deflection Temperature(Unannealed)	ISO 75-2	1.8MPa, 4.0mm	°C	75
Heat Deflection Temperature(Unannealed)	ISO 75-2	0.45MPa, 4.0mm	°C	87
VICAT Softening Temperature	ISO R 306	B/50	°C	90
Flammability				
Flammability	UL94	V-0	mm	1.5/2.0/2.5/3.0
Flammability	UL94	5VA	mm	3.0
Flammability	UL94	5VB	mm	2.0/2.5

1. The value above is the representative value of the NP or representative color and may have deviation. It can only be used for selecting materials.
2. The value above shall not be regarded as a material specification and cannot be used for molding designs.

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